

ORDER: CJ147



March 24, 2003

Snap-on.

provides the tool necessary to comply with

GM Recall Bulletin #02049 Power Steering Gear Lower Pinion Bearing Separation

Chevrolet Cavalier 1996-1998 Chevrolet Lumina APV 1996

Chevrolet Venture 1997-1998 Pontiac Sunfire, Trans Sport 1996-1998

Oldsmobile Silhouette 1996-1998 Pontiac Grand Prix 1997-1998

The Correction:

Inspect the condition of the lower pinion bearing & replace the lower pinion bearing, or in a few cases, replace the rack & pinion steering gear assembly.

Instructions for using CJ147:

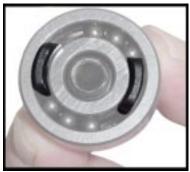
- 1. Loosen the adjuster nut & the adjuster plug.
- 2. Carefully remove the dust cap.
- 3. Using a retaining ring pliers, carefully remove the retaining ring that captures the bearing.
- 4. Use a pick tool to remove the cage from the bearing. In some cases, both cages should be removed.
- 5. Reposition the ball bearings so there are four (4) balls on each side. This will provide the necessary gap for the ears of the removal tool.
- 6. Insert the tool into this gap & rotate the tool (approximately 20 degrees) clockwise, until you feel contact with the ball bearings.
- 7. Use a 20mm (or 13/16") wrench to hold the removal tool in place.
- 8. Use a 9/16" socket or wrench to turn the load screw until the bearing breaks free.



4. Use a pick tool to remove the cage from the bearing



. Reposition the ball bearings so there are four (4) balls on each side



6. Insert the tool into the gap & rotate





